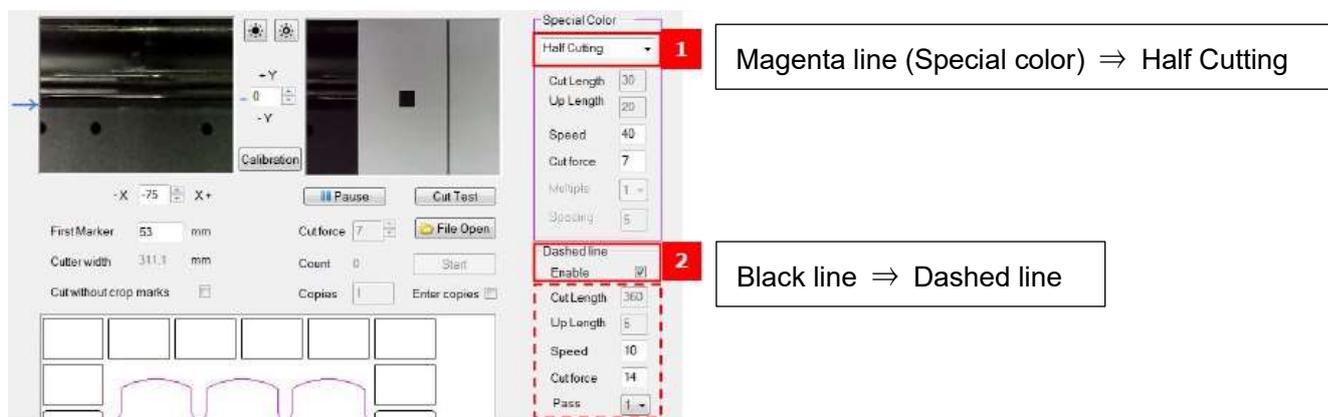# Precautions when iMark Plus 1.0 Ver.9.2.1 (software for CE7000-ASF) will be used with CE6000-ASF

* There are some points that is not supported for and that should be careful in the operation by CE6000-ASF.

(1) Not supported: Following cut line combinations (only one pattern) cannot be used because the cut position will shift.

Magenta line (Special Color): Half Cutting + Black line: Dashed Line (2 colors cut line composite setting)

* Deviation of the cut position becomes large and it cannot be avoided with the settings on firmware or software.

Magenta line (Special color) ⇒ Half Cutting

Black line ⇒ Dashed line

(2) Caution: Set position of the cutter plunger when cutting with two colors of Magenta line (Special Color) + Black line

Please note that the set position (backward or forward) of the cutter plunger is different by iMark 2.0 or iMark Plus 1.0 depending on the cutline combination when cutting with two colors of Magenta line (Special Color) + Black line.
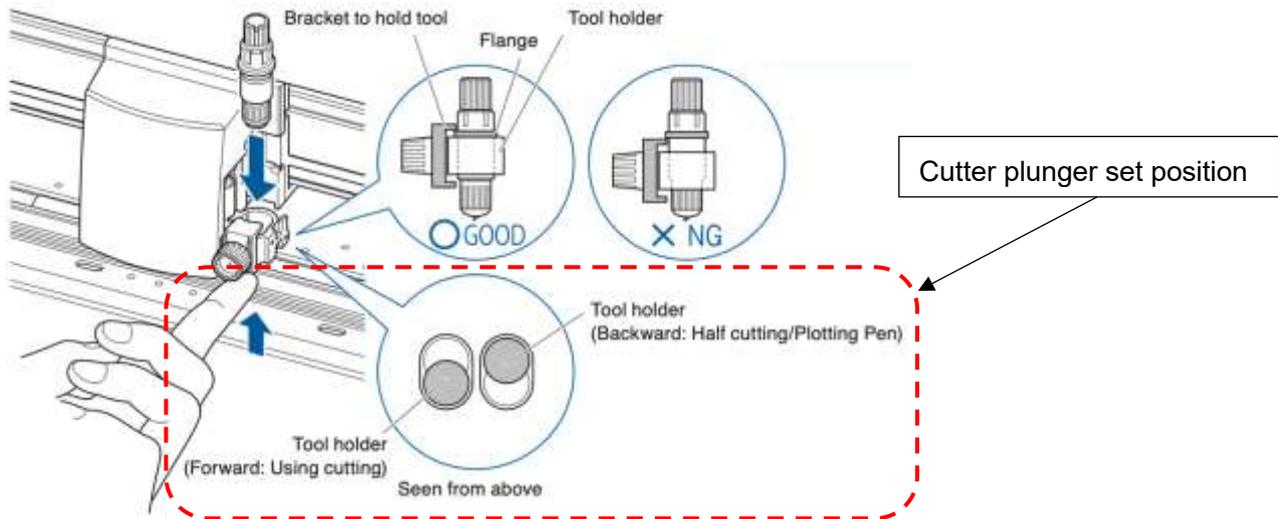
* Please set ON/OFF of the "Enable" parameter in Dashed line and use it with the following conditions.

Table.1 Cutter plunger set position and Enable setting when using iMark Plus 1.0 (Ver.9.2.1)

No	Black line	Magenta line (Special Color)	Set position of the cutter plunger	Enable ON/OFF	Remarks
1	Half cutting	Half cutting	Backward	OFF	
2	Dashed line	Half cutting	Forward	ON	Not supported as mentioned on the above (1)
3	Half cutting	Dashed line	Backward	OFF	
4	Dashed line	Dashed line	Forward	ON	
5	Half cutting	Blade creasing	Backward	OFF	
6	Dashed line	Blade creasing	Forward	ON	

* Combination of No.2 is not supported as mentioned in the above (1). Please use the current software "iMark 2.0" if necessary.

Note: Cutter plunger set position (from CE7000 User Manual)

Cutter plunger set position

(3) Caution: Crop mark position at rear end when using the blade creasing with Magenta line.

Please adjust the crop mark position at rear end to the conditions described in the CE7000-ASF software manual. "The crop mark position at rear end is arranged in the range of 10-15mm from rear end" in this manual.

* In case of placement is out of 10-15mm range, the reading of camera becomes unstable and the reading error may occur.

- Crop marks position and cutting area at "Blade creasing" cutting
  The crop marks position and cutting area at "Blade creasing" are different from normal cutting. For the details, refer to following contents.

The minimum distance of the cut path from the right border of the media is **25 mm**

The distance of the second crop mark to the right border must be **15 mm to 10 mm**

Gap from media rear edge: 10-15mm